

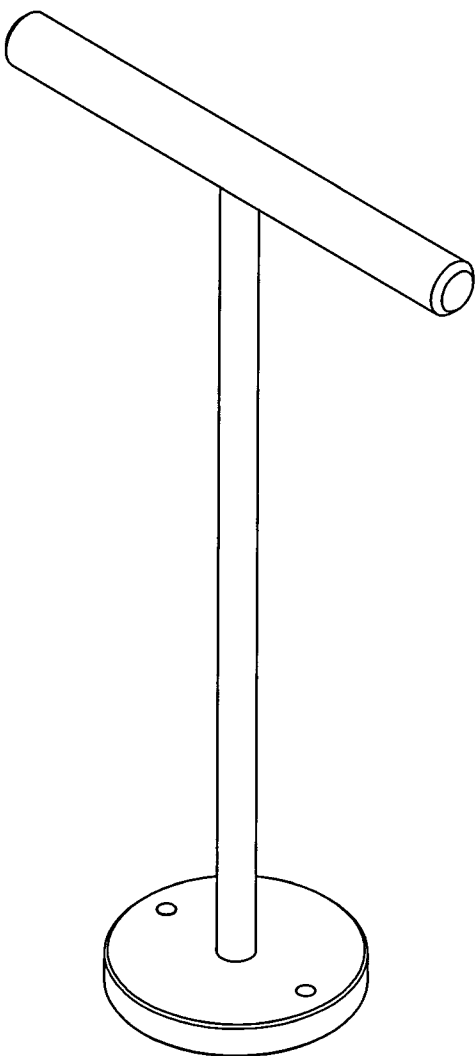
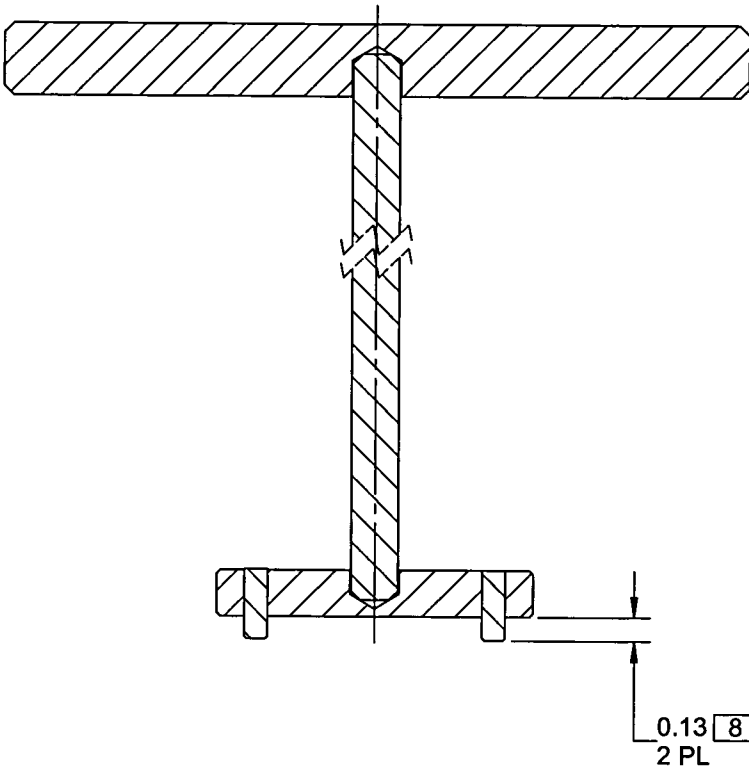
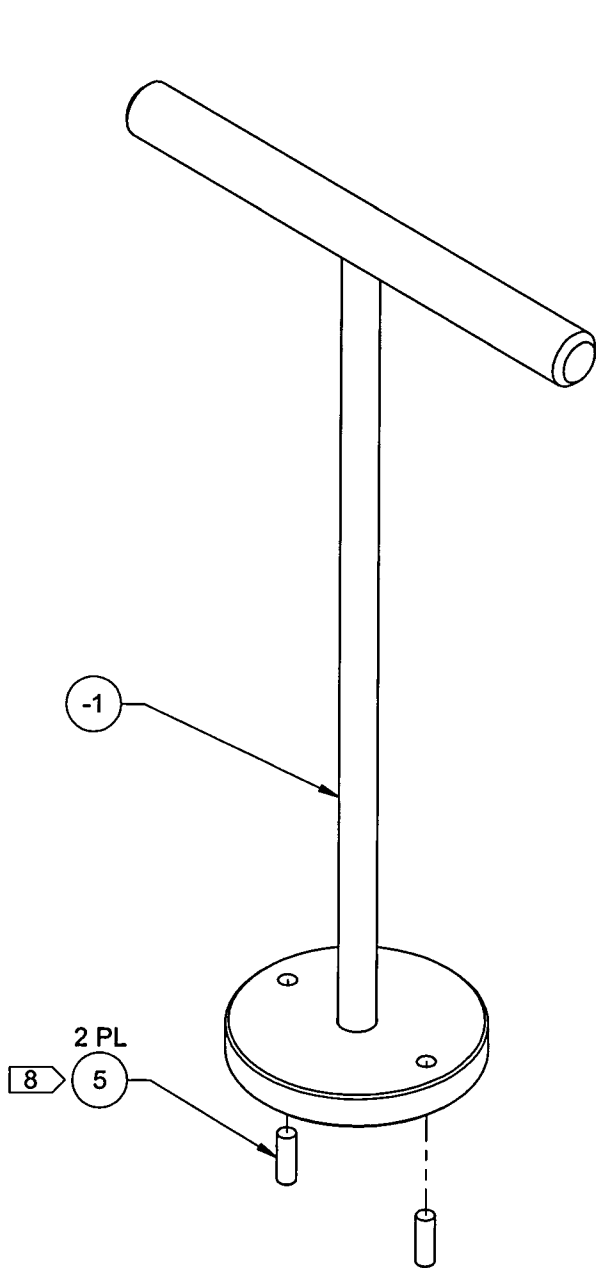
ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10342-041-1	HANDLE ASSY
5	2	McMaster#98105A083 OR EQUIV	UNDERSIZED DOWEL PIN STEEL 1/8" DIA. x 3/8" LG.

D

C

B

A



D

C

B

A

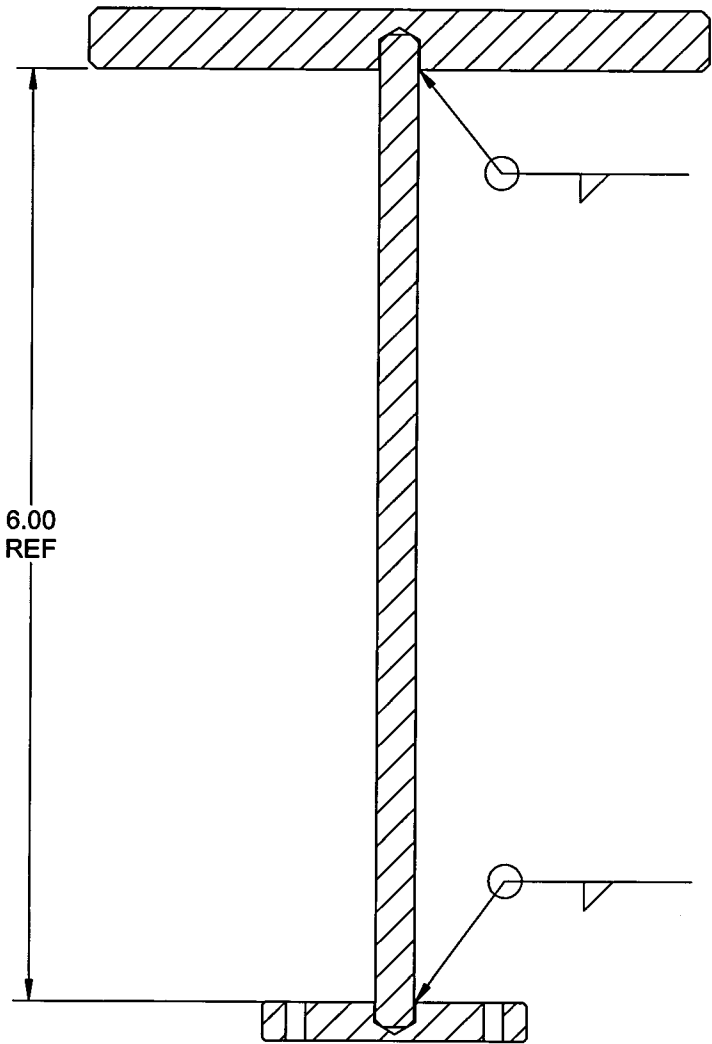
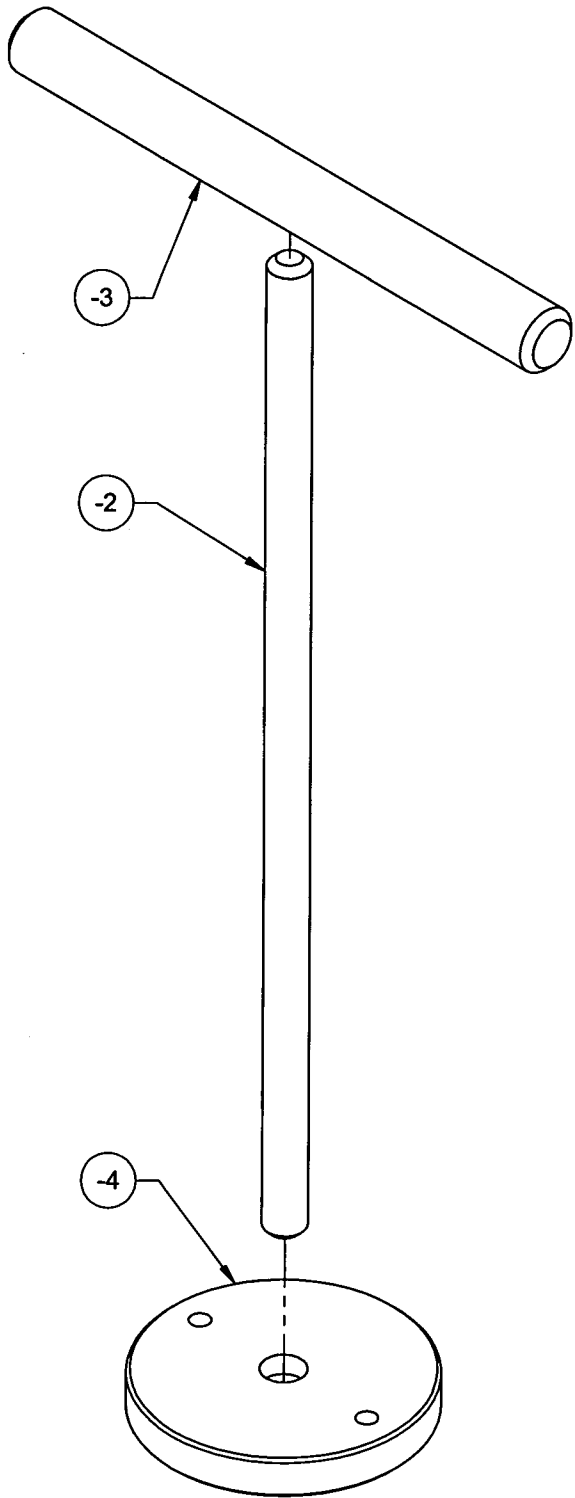
RB 92700-10342-041 FUEL CELL SUMP DRAIN VALVE WRENCH

9

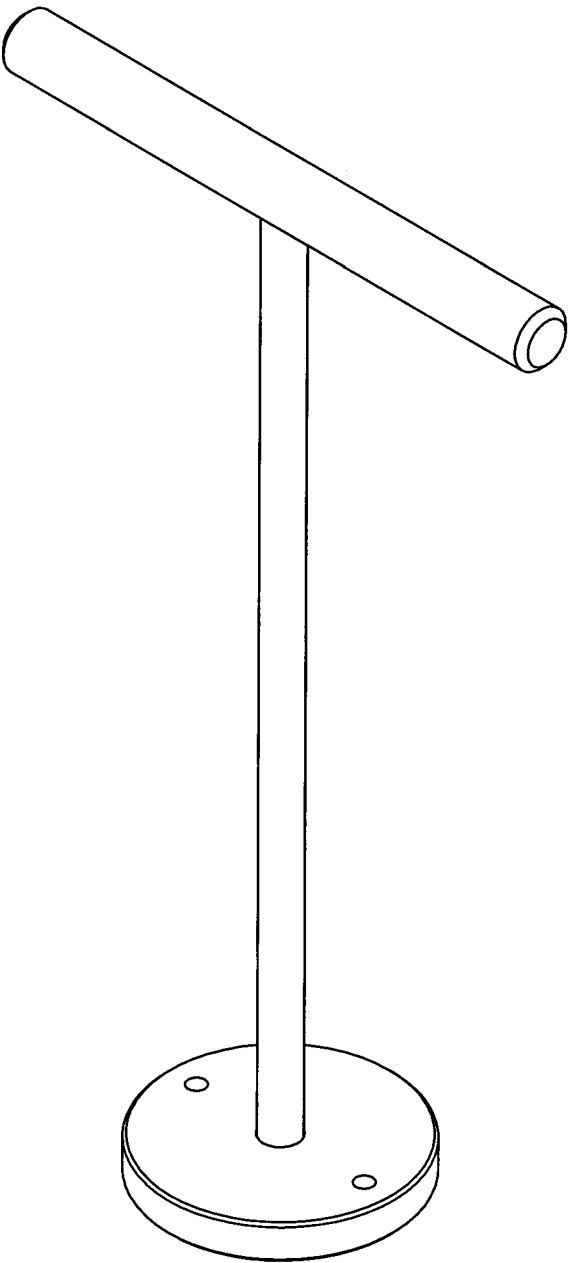
- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: N/A
  - 7) IDENTIFICATION: N/A
  - 8) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 5 FLUSH TO SURFACE OF ITEM -1 AS SHOWN AND REMOVE EXCESS
  - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-605	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10342-041	SHEET 1 OF 5
APPROVED	VM	TITLE	SCALE
DATE 9/10/2018		FUEL CELL SUMP DRAIN VALVE WRENCH	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10342-041-2	PIN
-3	1	RB 92700-10342-041-3	HANDLE
-4	1	RB 92700-10342-041-4	BASE

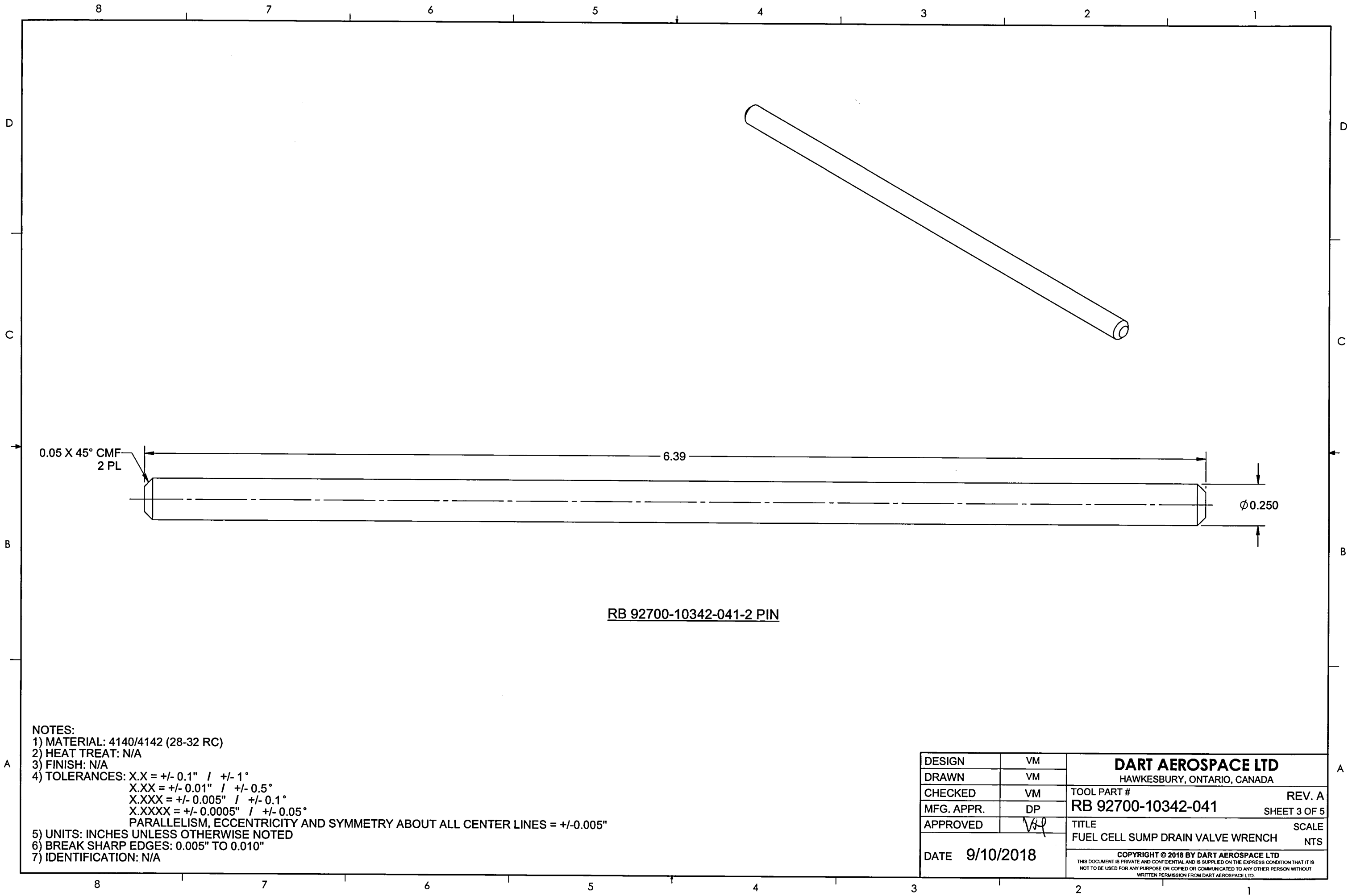


RB 92700-10342-041-1 HANDLE ASSY



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ASSEMBLE AS SHOWN

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RB 92700-10342-041</b>	SHEET 2 OF 5
APPROVED	VP	TITLE	SCALE
DATE 9/10/2018		FUEL CELL SUMP DRAIN VALVE WRENCH	NTS
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RB 92700-10342-041-2 PIN

NOTES:  
1) MATERIAL: 4140/4142 (28-32 RC)  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10342-041	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DATE 9/10/2018		FUEL CELL SUMP DRAIN VALVE WRENCH	NTS
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